REGULATION OF THE REGENCY OF BANGLI NUMBER 17 OF 2016

ON

GEOLOGICAL PROTECTION OF BATUR GEOPARK AREA

BY THE BLESSINGS OF ALMIGHTY GOD

REGENT OF BANGLI,

- Considering: a. that Geopark is a regional development pattern that combines the principles or values of protection, education, and local economic growth based on geotourism;
 - that Batur Geopark has geological, biological, and cultural potential that has been officially included in the Global Geopark Network (UNESCO Global Geopark Network) on 20 September 2012 in Portugal;
 - c. that based on the considerations as referred to in point a and point b, it is necessary to issue a Regional Regulation on Geological Protection of Batur Geopark Area;
- Observing: 1. Article 18 section (6) of the 1945 Constitution of the Republic of Indonesia;
 - 2. Law Number 69 of 1958 on Establishment of Level II Regions in the Regions of Level I Regions of Bali, West Nusa Tenggara and East Nusa Tenggara (State Gazette of the Republic of Indonesia of 1958 Number 122, Supplement to the State Gazette of the Republic of Indonesia Number 1655);
 - 3. Law Number 5 of 1990 on Conservation of Biological Natural Resources and their Ecosystems (State Gazette of the

- Republic of Indonesia of 1990 Number 49, Supplement to the State Gazette of the Republic of Indonesia Number 3419);
- 4. Law Number 41 of 1999 on Forestry (State Gazette of the Republic of Indonesia of 1999 Number 68, Supplement to the State Gazette of the Republic of Indonesia Number 4725);
- 5. Law Number 26 of 2007 on Spatial Planning (State Gazette of the Republic of Indonesia of 2007 Number 68, Supplement to the State Gazette of the Republic of Indonesia Number 4725);
- 6. Law Number 32 of 2009 on Environmental Protection and Management (State Gazette of the Republic of Indonesia of 2009 Number 140, Supplement to the State Gazette of the Republic of Indonesia Number 5059);
- 7. Law Number 12 of 2011 on Legislation Making (State Gazette of the Republic of Indonesia of 2011 Number 82, Supplement to the State Gazette of the Republic of Indonesia Number 5234);
- 8. Law Number 23 of 2014 on Local Governments (State Gazette of the Republic of Indonesia of 2014 Number 244, Supplement to the State Gazette of the Republic of Indonesia Number 5587) as amended several times, last by Law Number 9 of 2015 on Second Amendment to Law Number 23 of 2014 on Local Governments (State Gazette of the Republic of Indonesia of 2015 Number 58, Supplement to the State Gazette of the Republic of Indonesia Number 5679);
- Government Regulation Number 18 of 1994 on Nature Tourism Business in the Utilization Zone of National Parks, Grand Forest Parks, and Nature Tourism Parks (State Gazette of the Republic of Indonesia of 1994 Number 25, Supplement to the State Gazette of the Republic of Indonesia Number 3550);
- 10. Government Regulation Number 68 of 1998 on Nature Reserve Areas and Nature Conservation (State Gazette of the Republic of Indonesia of 1998 Number 132, Supplement to the State Gazette of the Republic of Indonesia Number 3776);
- 11. Government Regulation Number 7 of 1999 on Preservation of Flora and Fauna Species (State Gazette of the Republic of

- Indonesia of 1999 Number 14, Supplement to the State Gazette of the Republic of Indonesia Number 3803);
- 12. Government Regulation Number 26 of 2008 on National Spatial Plan (State Gazette of the Republic of Indonesia of 2008 Number 48, Supplement to the State Gazette of the Republic of Indonesia Number 4833);
- 13. Presidential Decision Number 32 of 1990 on Management of Protected Areas;
- 14. Regulation of the Province of Bali Number 16 of 2009 on Spatial Plan of the Province of Bali (Regional Gazette of the Province of Bali of 2009 Number 16, Supplement to the Regional Gazette of the Province of Bali Number 15);
- 15. Regulation of the Regency of Bangli Number 9 of 2013 on Spatial Plan of the Regency of Bangli 2013-2033 (Regional Gazette of the Regency of Bangli of 2013 Number 9, Supplement to the Regional Gazette of the Regency of Bangli Number 7);

With the Joint Approval of REGIONAL HOUSE OF REPRESENTATIVES OF THE REGENCY OF BANGLI and

REGENT OF BANGLI

HAS DECIDED

To issue: REGIONAL REGULATION ON GEOLOGICAL PROTECTION OF THE BATUR GEOPARK AREA

CHAPTER I GENERAL PROVISIONS

Article 1

In this Regional Regulation:

- 1. Region means the Regency of Bangli.
- 2. Local Government means the Government of the Regency of Bangli.
- 3. Regent means the Regent of Bangli.
- 4. Regional Apparatus means an element that assists the regional head and DPRD in administering Government Affairs that are the authority of the Region.

- 5. Geopark means a concept of sustainable regional development management that combines three diversities, namely geology, biology and culture.
- 6. Geological Environment means the space in the upper part of the earth (lithosphere), including geological processes and resources that affect and are affected by human activities.
- 7. Geological Environmental Protection means an effort to secure/protect the existence, nature and type of geological environment from damage due to the impact of human activities and the results of development from elements of geological hazard threats.
- 8. Geological Process means a series of natural events caused by the dynamic nature of the earth in the forms of dissolution, weathering, erosion, sedimentation, lithification, volcanism, uplift, folding, fracture, and land movement.
- 9. Natural resource means everything that comes from nature that can be used to meet human needs.
- 10. Conservation of natural resources means the management of natural resources that is carried out wisely to ensure the continuity of their supply while maintaining and improving the quality of their diversity and value.
- 11. Nature tourism park means nature conservation areas that are mainly used for tourism and nature recreation.
- 12. Geopark Area means area that have the characteristics of sustainable development that combines three diversities, namely geology, biology and culture.

CHAPTER II PURPOSE AND OBJECTIVES

- (1) The purpose of the regulation in this Regional Regulation is to protect the geological heritage, biodiversity, and culture contained in the Batur Geopark.
- (2) The purpose of the Regulation in this Regional Regulation is to build and develop the local community economy

based on the protection of 3 (three) diversities, namely geological, biodiversity, and culture.

CHAPTER III SCOPE

Article 3

The scope of this Regional Regulation is the Protection and Utilization of Batur Geopark which includes:

- a. protection and utilization of the geological environment;
- b. protection and utilization of biodiversity;
- c. protection and utilization of cultural diversity; and
- d. control and supervision.

CHAPTER IV AUTHORITY AND RESPONSIBILITY

Article 4

The Regent has the responsibility for the protection and utilization of Batur Geopark which consists of inventory and planning, utilization and conservation, geological disaster mitigation as well as guidance, supervision and control and development of Batur Geopark.

Article 5

In carrying out the responsibility as referred to in Article 4, the Regent has the authority to cover the following matters:

- a. preparing criteria and direction/guidelines for determining the utilization and conservation areas of Batur Geopark;
- conducting surveys, inventory, mitigation and mapping of Batur Geopark;
- c. regulating, managing, fostering and developing elements of Batur Geopark;
- d. making efforts to regulate regional development activities that do not meet the provisions in Batur Geopark;
- e. carrying out control and supervision of regional development activities related to the management of Batur Geopark; and

f. developing Geopark elements as tourist attractions by forming a Tourism Governance Forum and Tourism Management Agency which are further regulated by the Regent Regulation.

CHAPTER V

PROTECTION AND UTILIZATION OF GEOLOGICAL ENVIRONMENT

Article 6

Geological protection of Batur Geopark consists of:

- a. uniqueness of rocks; and
- b. uniqueness of geological processes.

Article 7

- (1) The uniqueness of the rocks and geological processes of the Batur Geopark as referred to in Article 6 is in the forms of rare natural landscapes and geological diversity, having scientific value, having cultural value, and having tourism value.
- (2) The natural landscape as referred to in section (1), consists of:
 - a. mountains;
 - b. lakes;
 - c. valleys/canyons; and
 - d. caves.

- (1) The geological diversity as referred to in Article 7 section(1) consists of:
 - a. Batur Ignimbrite;
 - b. Payang Pumice Cone;
 - c. Bunbulan Lava Plug;
 - d. Seruakan Balingkang Deposit;
 - e. Lake Batur;
 - f. Batur Volcano;
 - g. Main Volcanic Cone;
 - h. Parasitic Cone of Mount Abang;

- i. Sampeanwani Hill;
- j. Puraknya Hill Landslide;
- k. Bunbulan Lava Plug; and
- 1. Mount Batur Lava.
- (2) The geological diversity as referred to in section (1) can be utilized as a tourist attraction while maintaining the principle of conservation.

CHAPTER VI

PROTECTION AND UTILIZATION OF BIODIVERSITY

Part One

Protection and Utilization of Flora

- (1) The types of flora found in Batur Geopark include:
 - a. Puspa (schima noronhaea);
 - b. Tusam (pinus merkusil);
 - c. Ampupu (eucalyptus urophylla);
 - d. Mahogany (swietenia macrophylla);
 - e. Sengon (paraserienthis falcataria);
 - f. Sonokeling (dalbergia latifolia);
 - g. Acacia (acacia decurens);
 - h. Segawe (adenanthera paronina);
 - i. Pine (casuarina equsetrofolio);
 - j. Hibiscus (hibiscus tilaceous); and
 - k. Dapdap (erytrina variegata).
- (2) In addition to the flora as referred to in Article 9, there is a unique flora that is only found (endemic) in or originates from the Batur Geopark, namely the Taru Menyan Tree (ficus benyamina).
- (3) All types of flora as referred to in section (1) and section (2) are protected flora.
- (4) The flora as referred to in section (1) can be utilized for the purposes of tourist attractions and the economic interests of the community while still paying attention to the principles of conservation.

Part Two

Protection and Utilization of Fauna

Article 10

- (1) Types of wild fauna found in Batur Geopark include:
 - a. Pegar or jungle fowl (gallus varius);
 - b. Turtle dove (streptopelia chinensis);
 - c. Terocok (gouvier ahalis);
 - d. Kacer or becica (copsycus saularis);
 - e. Civet (paradoxurus hermaphrodite);
 - f. Porcupine (hystrix branchura);
 - g. Pangolin (manis javanica);
 - h. Squirrel (tupaina javanica); and
 - i. Monkey (macaca fascicularis).
- (2) In addition to the fauna as referred to in Article 10, there is a unique fauna that is only found (endemic) in or originates from Batur Geopark, namely the Kintamani Dog (canis lupus familiaris).
- (3) All types of fauna as referred to in section (1) and section(2) are protected fauna.
- (4) The fauna as referred to in section (2) may be utilized for tourist attractions and the economic interests of the community while still paying attention to conservation principles.

CHAPTER VII

PROTECTION AND UTILIZATION OF CULTURAL DIVERSITY

- (1) Protection of cultural diversity includes cultural heritage, namely the culture found in the villages of the Bintang Danu area (around Lake Batur) which are spread across 15 (fifteen) villages, namely:
 - a. Trunyan Village;
 - b. Buahan Village;
 - c. Kedisan Village;
 - d. Songan A Village;
 - e. Songan B Village;

- f. Belandingan Village;
- g. Sukawana Village;
- h. Pinggan Village;
- i. Kintamani Village;
- j. North Batur Village;
- k. Central Batur Village;
- 1. South Batur Village;
- m. Abangsongan Village;
- n. Abang Batu Dinding Village; and
- o. Suter Village.
- (2) The cultural diversity as referred to in section (1) can be a tourist attraction that can be enjoyed by tourists except for those that are sacred only for the sake of religious rituals by the local community.

CHAPTER VIII CONSERVATION

Article 12

In the context of conservation, the Local Government ensures that the management of natural resources is utilized optimally by paying attention to the sustainability and continuity of its supply while maintaining and improving the quality of its diversity and value.

Article 13

In relation to protection, every planning for development and development of the region or other activities in the Batur Geopark must receive consideration from the relevant government institutions.

Article 14

Every person and legal entity is obligated to make efforts to secure/protect the existence, characteristics, types and diversity of geopark elements from damage due to the impact of human activities and development results.

CHAPTER IX

AREA (DELINEATION) AND DISTRIBUTION OF GEOSITES

Article 15

Delineation Map and Geosite Distribution Map as listed in Annex I and Annex II as integral parts of this Regional Regulation.

CHAPTER X GEOPARK SYMBOL

Article 16

- (1) Batur Geopark, which has been designated as a UNESCO Global Geopark, is a regional specialty that distinguishes it from other regions.
- (2) The regional specialty as referred to in section (1) is stated in a symbol, namely the Batur Geopark Symbol.

Article 17

The form of the Geopark symbol as referred to in Article 16 section (2) is listed in Annex III as an integral part of this Regional Regulation.

- (1) The Geopark symbol as stipulated in this Regional Regulation is used in:
 - a. buildings for and/or used by the Local Government of the Regency of Bangli;
 - the office of the Regent, Deputy Regent, Regional Secretary, SKPD Leaders, BUMD Directors, Village Heads, and School Principals in the Regency of Bangli;
 - the office of the Chairperson, Vice Chairperson of the DPRD and DPRD's supporting bodies of the Regency of Bangli;
 - d. the meeting room and session room of DPRD of Regency of Bangli; and

- e. the Geopark flag, *pataka*, pennants, badges, stamps, letterheads and nameplates of the Agency.
- (2) If in places or objects as referred to in section (1), according to the provisions of legislation, the State Emblem and Regional Emblem must be used, the placement of the Geopark Symbol is not higher or parallel to the State Emblem and Regional Emblem and is placed to the left of the Regional Emblem.

Article 19

- (1) The Geopark Symbol in the form of a pennant uses a White background.
- (2) The Geopark symbol in the form of a banner may be used in official ceremonies related to the Geopark.

Article 20

Outside of the use as referred to in Article 19 section (2), the use of the Geopark symbol is not permitted, unless permission is obtained from the Regent.

CHAPTER XI

HYMNE, MARCH AND GEOPARK DANCE

Article 21

Hymn, March and Synopsis of Geopark Dance as listed in the attachment as an integral part of this Regional Regulation.

Article 22

Hymn, March and Geopark Dance as referred to in Article 21 are sing and perform during official ceremonies related to Geopark.

CHAPTER XII

GUIDANCE, SUPERVISION AND CONTROL

Article 23

(1) Guidance for the protection and utilization of the geological environment, biodiversity and culture is carried out by the

- Regional Apparatus in collaboration with cross-sectoral agencies in charge.
- (2) The guidance as referred to in section (1) includes:
 - a. dissemination of information about Geoparks to the public;
 - b. training of human resources about Geoparks to the community;
 - c. increasing the capacity of resources about Geoparks;
 - d. monitoring and evaluation.

Article 24

- (1) Implementation of supervision and control is carried out jointly by the Regional Apparatus, Civil Service Police and cross-sectoral agencies in charge.
- (2) The supervision and control as referred to in section (1) include:
 - a. legal awareness for officials and the community; and
 - b. professionalism of implementing officials.

CHAPTER XIII INVESTIGATION

- (1) In addition to the Indonesian National Police Investigator and those tasked with investigating criminal acts, investigations into criminal acts as referred to in this Regional Regulation are conducted by Civil Servant Investigators of the Natural Resources Conservation Agency and Civil Servant Investigators of the Local Government.
- (2) In carrying out investigative duties, Civil Servant investigators as referred to in section (1) have the authority to:
 - a. receive reports or complaints from a person regarding the existence of a criminal act;
 - b. take first action at the scene and conduct an examination;
 - c. confiscate objects and documents;

- d. stop the investigation after receiving instructions from the Indonesian National Police investigator that there is insufficient evidence or the incident does not constitute a criminal act; and
- e. take other actions according to the law that are accountable.

CHAPTER XIV CRIMINAL PROVISIONS

Article 26

- (1) Violations of Article 8 section (2), Article 9 section (3) and section (4), Article 10 section (3) and section (4) and Article 11 section (2) of this Regional Regulation are subject to imprisonment for a maximum of 6 (six) months and/or fine for a maximum of Rp.50,000,000.00 (fifty million rupiah).
- (2) The criminal act as referred to in section (1) are violations.

CHAPTER XV CLOSING PROVISION

Article 27

This Regional Regulation comes into force on the date of its promulgation.

In order that every person may know hereof, it is ordered to promulgate this Regional Regulation by its placement in the Regional Gazette of the Regency of Bangli.

> Issued in Bangli on 30 December 2016 REGENT OF BANGLI,

> > Signed

MADE GIANYAR

Promulgated in Bangli on 30 December 2016 REGIONAL SECRETARY OF THE REGENCY OF BANGLI,

signed

IDA BAGUS GEDE GIRI PUTRA

REGIONAL GAZETTE OF THE REGENCY OF BANGLI OF 2016 NUMBER 17

Jakarta, 17 April 2025
Has been translated as an Official Translation on behalf of the Minister of Law

Jake Republic of Indonesia
DIRECTOR GENERAL OF LEGISLATION,

UNDANAHANA PUTRA

ELUCIDATION

OF

REGULATION OF THE REGENCY OF BANGLI NUMBER 7 OF 2016

ON

GEOLOGICAL PROTECTION OF BATUR GEOPARK AREA

I. GENERAL

Geoparks means ahving a very unique world-class geological heritage that is managed based on the principles of conservation and education through community empowerment. In its implementation, there is a mutually reinforcing relationship between geological heritage, biodiversity, and cultural diversity, which must be managed properly by involving the Government and empowering the local community. Furthermore, the economic empowerment of the community in the Batur Geopark area must be increased through nature tourism activities (geotourism, ecotourism and cultural tourism). Part of the Batur Geopark area is a natural resource conservation area under the Natural Resources Conservation Agency so that cooperation is needed in its protection and management.

Based on this, for the sustainability of the noble natural heritage and as a rare area, it is necessary to strive for protection of the Batur Geopark in the form of a Regional Regulation.

II. ARTICLE BY ARTICLE

Article 1

Sufficiently Clear.

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Article 2
       Section 1
                Sufficiently Clear.
       Section 2
                Sufficiently Clear.
Article 3
       Sufficiently Clear.
Article 4
       Sufficiently Clear.
Article 5
       Sufficiently Clear.
Article 6
       Sufficiently Clear.
Article 7
       Section 1
                Sufficiently Clear.
       Section 2
                Sufficiently Clear.
Article 8
       Section 1
                Sufficiently Clear.
       Section 2
                Sufficiently Clear.
Article 9
       Section 1
                Sufficiently Clear.
       Section 2
                Sufficiently Clear.
       Section 3
                Sufficiently Clear.
       Section 4
                Sufficiently Clear.
Article 10
       Section 1
                Sufficiently Clear.
       Section 2
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Sufficiently Clear.

Section 3

Sufficiently Clear.

Section 4

Sufficiently Clear.

Article 11

Section 1

Sufficiently Clear.

Section 2

Sufficiently Clear.

Article 12

Sufficiently Clear.

Article 13

Sufficiently Clear.

Article 14

Sufficiently Clear.

Article 15

Sufficiently Clear.

Article 16

Section 1

Sufficiently Clear.

Section 2

Sufficiently Clear.

Article 17

Sufficiently Clear.

Article 18

Section 1

Sufficiently Clear.

Article 2

Sufficiently Clear.

Article 19

Section 1

Sufficiently Clear.

Section 2

Sufficiently Clear.

Article 20

Sufficiently Clear.

Article 21

Sufficiently Clear.

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Article 22
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Sufficiently Clear.

Article 23

Section 1

Sufficiently Clear.

Section 2

Sufficiently Clear.

Article 24

Section 1

Sufficiently Clear.

Section 2

Sufficiently Clear.

Article 25

Section 1

Sufficiently Clear.

Section 2

Sufficiently Clear.

Section 3

Sufficiently Clear.

Article 26

Section 1

Sufficiently Clear.

Section 2

Sufficiently Clear.

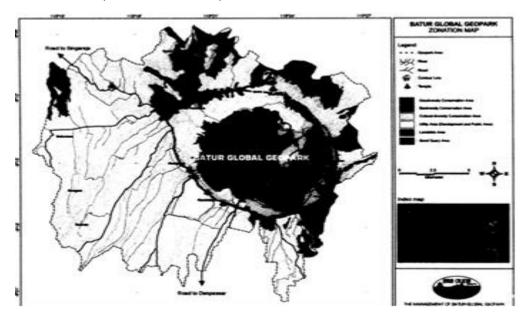
Article 27

Sufficiently Clear.

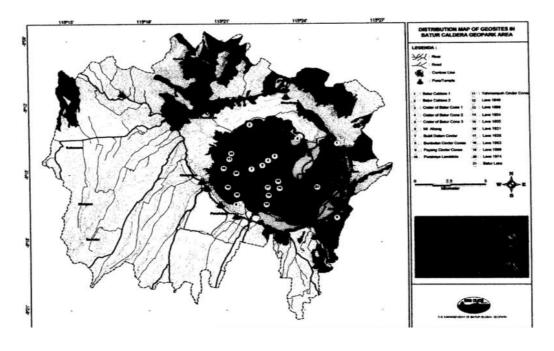
SUPPLEMENT TO THE REGIONAL GAZETTE OF THE REGENCY OF BANGLI NUMBER 14

ANNEX TO REGULATION OF THE REGENCY OF BANGLI NUMBER 17 OF 2016 ON GEOLOGICAL PROTECTION OF BATUR GEOPARK AREA

I. AREA MAP (DELINEATION) OF BATUR UNESCO GLOBAL GEOPARK



II. DISTRIBUTION MAP OF BATUR GEOSITE UNESCO GLOBAL GEOPARK

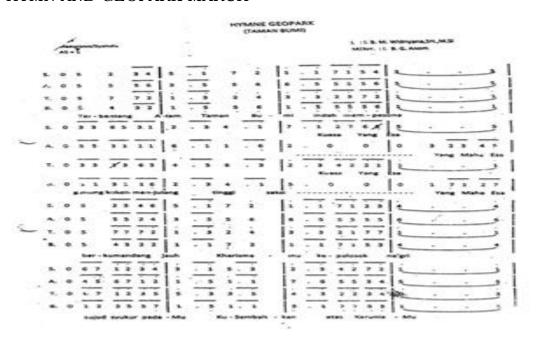


III. GEOPARK SYMBOL

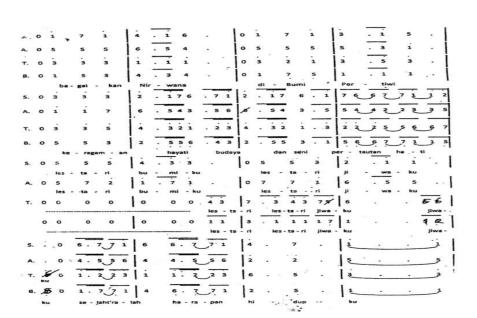




IV. HYMN AND GEOPARK MARCH



III. GEOPARK BATUR CREATION DANCE



V. GEOPARK BATUR CREATION DANCE

As one of the most beautiful calderas in the world, in 2012 the Batur Caldera received an official certificate to join the UNESCO Global Geopark Network (GGN).

The development pattern of the Batur Geopark Area harmoniously combines three diversities, namely Geology (Geodiversity), Life (Biodiversity) and Culture (Cultural Diversity). The management of the Batur Geopark aims to build and develop the community's economy, based on the protection of these three diversities. The beauty of Mount and Lake Batur with its diversity of flora and fauna and supported by the civilization of the surrounding community radiates a charm that is second to none in this world.

Based on this, a dance work of art was composed that elevates this charm into dance movements and musical accompaniment with an aesthetic touch, entitled the Batur Geopark dance.

The creation of this dance was initiated by the Regent of Bangli and the person in charge, the Head of the Bangli Regency Cultural Service.

Dance Arranger: Jero Mangku Ni Ketut Riani, S.Sn Game Arranger: Jero Mangku I Ketut Garwa, S.Sn., M.Sn

REGENT OF BANGLI,

MADE IN GIANYAR